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Notes on Elements of chemical reaction engineering, H. Scott Fogler - Ranjeet Utikar

Basic definitions

- 1. Homogeneous reaction: one that involves only one phase
- 2. Heterogeneous reaction: involves more than one phase, reaction usually occurs at the interface.
- 3. Irreversible reaction: reaction that proceeds only in one direction and continues in that direction until one of the reactants is exhausted
- 4. Reversible reaction: can proceed in either direction depending on the concentrations of reactant and products relative to corresponding equilibrium concentration
- irreversible Equilibrium point lies for to

reactions the product side.

· Molecularity of reaction: is the number of atoms, ions, or molecules involved (Colliding) in a reaction step.

> unimalecular ...one > molecules

> bimolecular ... two (colliding in

> termolecular ... three Jany one

reaction slep

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> most common example of unimolecular reaction

- radioactive decay

U²³⁸ - Th²³⁴ + He⁴

rate of disappearance of U >-ru=kCu

> Only true bimolecular reactions are those that involve collision with free radicals
e.g. Br. + C2H6 - HBr + C2H5.

> The probability of termolecular reaction (3 molecules collide all at same time) is almost non-existent

- In most instance the reaction pathway follows a series of bimolecular reactions.

Relative rates of reaction

> can be obtained from the ratio of stoichiometric coefficients

for reaction $A + \frac{b}{a}B \longrightarrow \frac{c}{a}C + \frac{d}{a}D$

→ for every mole of A consumed C moles of C appear

Rate of _ c rate of disformation of c a appearance of A

$$r_c = \frac{c}{a}(-r_A) = \frac{-c}{a}r_A$$

Similarly

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$$\frac{-r_A}{a} = \frac{-r_B}{b} = \frac{r_C}{c} = \frac{r_D}{d}$$

reaction order and rate bw - Basis of calculation : Species A Ctypically limiting reactant The rate of disappearance of A, -rA depends on · Temperature · Composition For many reactions -TA = KACT) fn (CA, CB, ...) ka: reaction rate constant algebraic equation that relates -ra to species concentration kinetic expression / rate law

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ka: specific rate of reaction or rate constant

> Always refers to a specific species

> should be subscripted wrt that species

for reactions in which the stoichiometric coefficient is 1 for all species,
e.g.

1 NaOH + 1HCl - 1NaCl + 1HO

1 NaOH + 1HC1 \rightarrow 1 NaCl + 1H₂O Subscript can be omitted $K = K_{NaOH} = K_{HCl} = K_{NaCl} = K_{H_2O}$

Power law models and elementary rate laws

- ⇒ Dependence of -ra on concentration of the species present f(G) is almost always determined by experimental observations.
- > Functional dependence on concentration may be postulated by theory

 experiments are required to confirm the proposed form.

Power law model

>> most common general forms of
rate law

- rA = KA CA CB

-> rate law is the product of concentrations of individual reacting species, each of wich is raised to a power

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Order of reaction: refers to the powers to which the concentrations are raised

> > the reaction is a order wrt A B order wit B => overall order of reaction n n = x+B

Strictly: - ra - ka a a B

a: activity = 1:Ci Vi : activity coefficient for many reacting systems Y; does not change appreciably during the course of reaction -ra=k'Aaa aB > K'A (1, CA) (YECB) KA = KATATA

The units of -ra > conc. / unit time units of ka > vary with reaction order. A -- products overall reaction order = n k = (conc) time Rate laws: oth order: -ra = ka {k}= mol dm3s 1st order: -ra = kCA {k} = 1 2^{nd} order: $-\Gamma_A = k_A C_A^2$ $\{k\} = \frac{dm^3}{mol \ s}$ 3^{rd} order: $-\Gamma_A = k_A C_A^3$ $\{k\} = \frac{(dm^3/mol)^2}{s}$ Elementary reaction : is the one that involves a single step. - The stoichiometric coefficients in this reaction are equal to the powers in rate law.

sometimes reactions have complex rate expression -> can not be separated into solely temperature-dependent and conc dependent portions. e.g. 2N20 - 2N2 +02 kno; k' ⇒ strongly T dependent overall reaction order cannot be Stated. - only under limiting circumstances we can speak of reaction order e.g. for 1 >> k'c apparent 1st order for IKK L'Cco "apparent' oth order 6 -1th order with 02 1st order with N20 > Very common rate expression for liquid and gaseous reactions promoted by solid catalysts or homogeneous systems with reactive intermediates

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H2+ Br2 - 2HBr -roceeds by free radical mechanism $-r_{Br_2} = \frac{k_{Br_2}C_{H_2}C_{Br_2}}{k' + C_{HBr}/C_{Br_2}}$ - reaction involves a number of elementary steps and at least one active intermediate. high energy molecule that reacts virtually as fast as it is formed Heterogeneous reactions - Historically - for many gas-solid catalyzed reactions it is customary to write rate laws in terms of partial pressures rather than conc. - weight of catalyst is important rather than reactor volume >-ra

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hydromethylation of toluene CoHo CH3 + H2 cat C6 H6 + CH4 $-r_T' = \frac{k P_{H2} P_T}{1 + k_B P_B + k_T P_T}$ Langmuir

Hinshelwood Kinetics (prime): Indicates typical units are in / g cat partial pressures (kpa or atm) 6 K adsorption const (/kfa or atm) [k] = mol toluene kg cat. s. kPa2 > To express the reaction in terms of concentration instead of partial pressure - use ideal gas law Pi = CiRT - Pb (- ra) A bulk density of catalyst partides in fluid media

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Reaction order cannot be deduced from reaction stoichiometry.

One must determine reaction order from experiments / literature.

Reversible reactions

- > all rate laws must reduce to thermodynamic relationships relating the reacting species concentrations at equilibrium.
- → At equilibrium the rate of reaction
 is identically zero for all the species
 (-ra =0)

Fro For a reaction

$$K_{C} = \frac{C_{Ce}^{c} C_{De}^{d}}{C_{Ae}^{q} C_{Be}^{b}} \xrightarrow{\text{(C+d-q-b)}} \frac{mol}{dm^{3}}$$

equilibrium constant

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rate law	consider following gas phase reaction
for	- elementary and reversible
reversible	Table
reaction	2 C6 H6 KB C12 H10 + H2
	k-8
	benzene diphenyl
	28 KB D + H2
	K-B
	- forward and reverse rate
	constants kg and Kg defined
	w.r.t. benzene
	Forward reaction
	28 KB D + H2
	- TB, forward = kB CB2
	b, forward 6 6
	Rate of formation of B in for the
	forward reaction
	rB, forward = - KBCB2
	D'Island - R-R
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Reverse reaction

Rate of formation of B

Net rate

Rate law for disappearance of B

$$k_{C} = \frac{k_{B}}{k_{-B}}$$

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$$-\Gamma_{B} = k_{B} \left(C_{B}^{2} - \frac{C_{D}C_{H2}}{K_{c}} \right)$$

Rate of formation of D

$$r_D = k_D \left(c_B^2 - C_D c_{H_2} \right)$$

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relative rates

$$\frac{\Gamma_A}{-a} = \frac{\Gamma_B}{-b} = \frac{\Gamma_C}{c} = \frac{\Gamma_D}{d}$$

$$\frac{\Gamma_D}{\Gamma} = \frac{\Gamma_B}{-2} = \frac{k_B}{2} \left[C_B^2 - \frac{C_D C_{H_2}}{K_C} \right]$$

$$\Rightarrow$$
 $k_0 = k_B$

we need to define the rate constant with respect to a particular species.

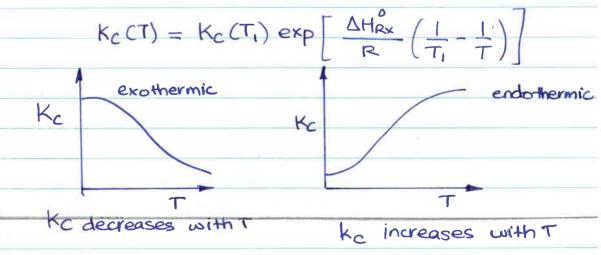
Is the rate law thermodynamically consistent at equilibrium

at equilibrium - 10 =0

$$-r_B = 0 = k_B \left[\frac{2}{Be} - \frac{C_{De}G_{be}}{k_C} \right]$$

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when there is no change in number of moles and heat capacity term ACp = 0



Temperature, and the heat of reaction equilibrium constant at any other temperature can be evaluated.

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> Equilibrium shifts to the left (i.e. K and Xe decrease) as temperature increases for exothermic reactions > Le Chatelier's principle principle.

The reaction rate constant

>> Not a constant

just independent of concentration

k : Specific reaction rate : rate constant

- strongly dependent on temperature
- catalyst presence / activity

- may depend on total pressure in gas systems. \ much weaker

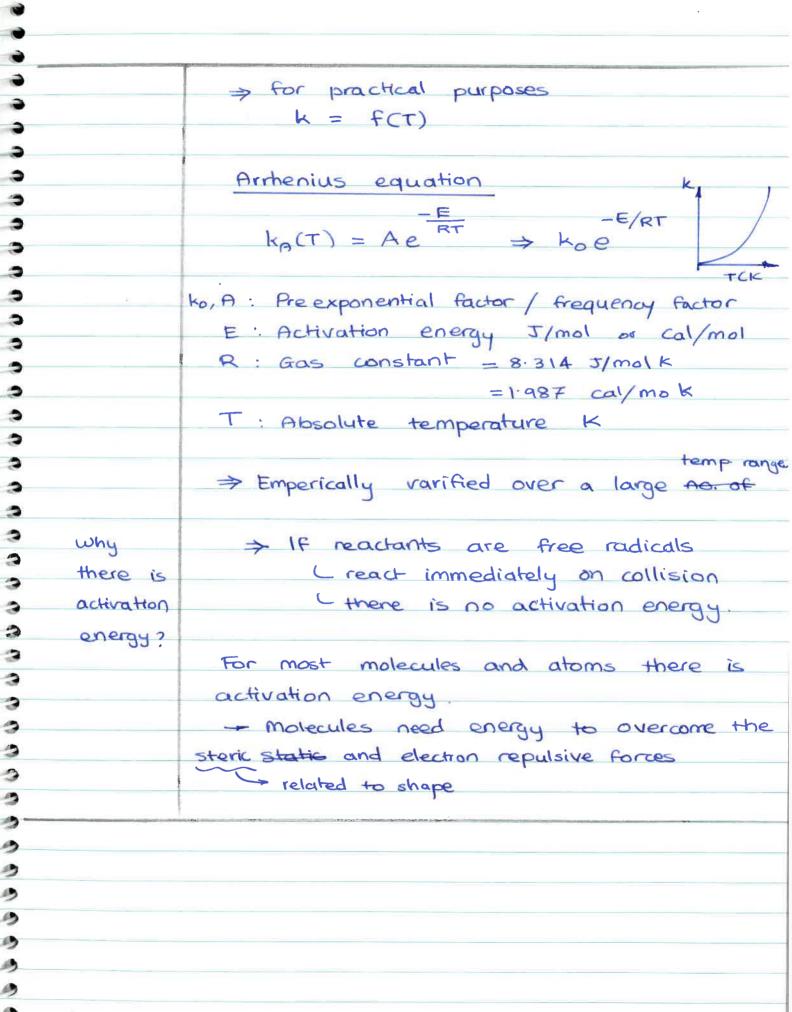
- Liquid systems

- ionic strength - choice of solvent

compared to T

(exept for supercritical

solvents)



-> molecules need energy to distort

- / and stretch their bonds so that they

broat break and now can form new

bonds.

Activation energy

barrier to energy

transfer (from

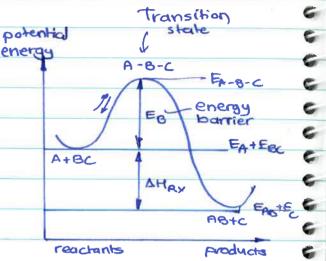
kinetic energy to

potential energy)

between tracting

molecules that must

be overcome.



reaction coordinate.

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minimum increase in potential energy of the reactants that must be provided to transform the reactants into products.

of colliding molecules.

Reaction co-ordinates: denote minimum potential energy of the system as a function of the progress along reaction path

consider: A + BC = A-B-C = AB+C fig(previous page) shows potential energy of a three atom system.

Law of mass action:

- · Rate of chemical reaction is proportional to the product of activities / conc. of the reactants.
- rate increases with increasing conc. of reactants owing to the corresponding increase in the number of molecular collisions.

Collision theory.

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objective: Give insight as to why rate depends on concentration

consider: A +B - C+D

we model the molecules as rigid

spheres. SA and SB

A 26A 20B B

-> Molecule B is stationary w. r.t. A -> A moves towards B with a relative velocity up

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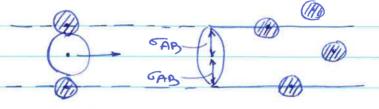
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- A moves through a space to sweep out a collision volume with a collision cross section TI JAB



GAB: collision radius JAB = JA + JB

=> If the center of mol. B comes within a distance of TAB of the center of 'A', they will collide.

\$ Collision cross section of rigid sphere Sr=TT & AB .- const. (Approximation) &

R = (8kBT)

TT MAB

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NR: relative velocity between two gas molecules. KB: Boltzmann constant = 1.381x10 J/kml MA: mass of mol.A (g) MB: mass of mol. B (9) MAB: reduced moss - MAMB [= M] MA: mol. wt. of A (dalton) MB. mol wt of B Navo: Avogadro's no. 6.022 mo/mol R: gas const. 8.314 J/mol K R = NAVO KB MA = NAVO MA KB - (R MAMB MA+ MB U 5000 km/hr @300 K consider molecule A moving in space AV = (URAt) TO AB even though A may change directions upon collision, the volume sweep out is same

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No. of collisions that will take place = SV CB molecules elm3 No. of collisions in time At by this 1 mol. of A with many B ZIAB = TTO AB CBUR "We have many molecules of A present. at conc. CA (molecules/dm3) Adding up collisions of all molecules ZAB = TT6 ABUR CA CB No. of collisions of all molecules ZAB = TTE AB (8 KBT) CA CB If collisions result in reaction - TA = ZAB = TT FAB (8 KBT) CA CB multiplying by Avogadro number

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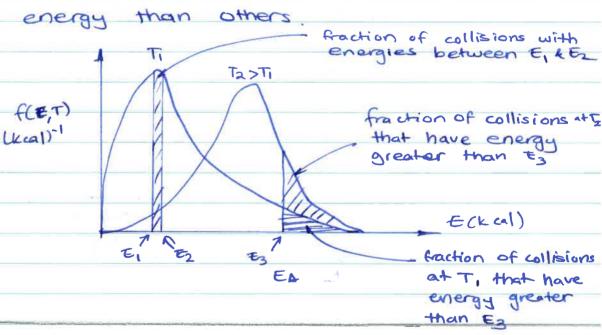
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$$\frac{-\Gamma_{A}}{N_{AVO}}N_{AVO} = \frac{T\Gamma \sigma_{AB}^{2}}{TM} \frac{8k_{B}T}{M} \frac{\Gamma_{A}}{N_{AVO}} \frac{\Gamma_{A}}{N_{AVO}} \frac{\Gamma_{A}}{N_{AVO}} \frac{\Gamma_{A}}{N_{AVO}} \frac{\Gamma_{A}}{N_{AVO}} \frac{\Gamma_{A}}{N_{AVO}} \frac{\Gamma_{A}}{N_{AVO}} \frac{\Gamma_{A}}{N_{AVO}} \frac{\Gamma_{A}}{N_{AVO}} \frac{\Gamma_{A}}{\Gamma_{A}} \frac{\Gamma_{A}}{\Gamma$$

the energy of the individual molecules falls within a distribution of energies where some molecules have more energy than others.



F(E,T)

=> energy distribution function for the kinetic energies of reacting molecules

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(f. dE) = Fraction of molecular collisions that have an energy between E and E+de

Activation energy = minimum energy that must be possessed by reacting molecules before reaction will occur.

- > Postulation of the Arrhenius equation remains the greatest single step in chemical kinetics and retains its usefulness even today.
- > Determining activation energy -> Experimentally measuring reaction rate at various temperatures different

to kA(T) = Ae

taking natural log In KA = MA - E (I) high activation energy slope = (-E/R) _low activation energy Arrhenius plot larger activation energy:

- more temperature sensitive reaction - Just a few degrees in temperature increase can greatly increase k and the rate of reaction,

> Rule of thumb. Reaction rate doubles every 10°C increase in temperature.

Specific reaction rate at To
-E/RTO
k(To) = Ae

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at T

k(T) = Ae

Taking ratio

 $k(T) = k(T_0)e^{\frac{-E}{R}(\frac{1}{T_0} - \frac{1}{T_1})}$

⇒ If we know sp. reaction rate at temperature To, and we know E, we can find k@T